

WORK SCHEDULE GEARBOX FLUSHING

1. Vehicle acceptance, test drive, fault reading of the gearbox via diagnostic tester.
2. Determine how and where to adapt.

NOTE: If it is not clear how the adaptation is to be carried out when the customer places the order, please contact VIEROL (academy@vierol.de) **The chassis number is important!**

3. Check whether the EXPERT KIT+ supplied or present is correct and complete.

Observe the oil quantity!!

NOTE: If it is not clear which gearbox or which EXPERT KIT+ is required when placing the order, please contact VIEROL (academy@vierol.de) for information.

4. Find the manufacturers documentation on the maintenance of the automatic gearbox and the oil quantity and torque values.
5. Adapt the vehicle as desired!
6. Prepare the flushing unit, i.e. fill in the correct gear oil.
Caution: Do not mix oil!
7. Run approx. 0.2 litres of the fresh gear oil via hose connection 3 into the used oil trolley, this will „vent“ the flushing unit and clean it internally.

EXTRA WORK STEP

If a „Flush run“ is now to be carried out, suck out a desired amount of the old gearbox oil from the gearbox via „Empty oil“, then refill the oil quantity sucked out of the gearbox with fresh oil „Add oil“. Undo adaptation and perform „Flush drive“.

8. After completion of the „Flushing run“, adapt the vehicle again.
9. After completing the „Flush drive“, adapt the vehicle again. Enter the desired fresh oil quantity via the item oil change -> change quantity, start the engine and then confirm the step with „OK“, the oil change begins.

NOTE: During the now following work cycle, monitor the work and always ensure the possibilities of the work stop!

10. When the oil change has been completed, depending on the type of gearbox, dismantle the gearbox pan, collecting the oil from the oil pan and gauging it.
11. Install the new oil pan.
12. Fill up the collected oil quantity with fresh oil via „Add oil“.
13. Check the oil level according to the manufacturers specifications and, if necessary, adjust by „Add oil“ or „Drain oil“ if necessary.